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D4406-041
Job Sheet 179752



Part No: D4406-041

Job Qty: 4 ea

Part Name: Fwd Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D IPP rev A 11.06.06 new issue EC verified by:DD IPP rev B 12.02.06 as per dwg revPB1 DD
verf:EC IPP REV:C 15.11.16 AS PER PD1 DD VERF:JLM IPP REV:D 16.02.05 AS PER DWG REV.D DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		7/18/18	0.00	0.00	Start Up Large Fab-2		
150	Large Fab	4 pcs		7/18/18	0.00	12.12	Large Fab 8		
160	QC	4 pcs		7/18/18	0.00	0.00	QC9		
165	QC	4 pcs		7/18/18	0.00	0.00	QC5		
170	Small Fab	4 pcs		7/18/18	0.00	0.33	Small Fab-6		
180	QC	4 pcs		7/18/18	0.00	0.00	QC5		
190	Packaging	4 pcs		7/18/18	0.00	0.00	Packaging3-2		
200	QC21-SA	4 Ea		7/18/18	0.00	0.00	QC21		

Part Op 150 - 1- Weld D4407-041 to wearplate as per dwg D4406 304 S.S. Welding Rod BATCH #: 130195 2-
Descriptions: Transfer drill holes in bar

160 - QC9- Inspect visual per QSI004- Fusion Welds

165 - QC5- Inspect part completeness to step on W/O

170 - Apply coating as per dwg D4406

180 - QC5- Inspect part completeness to step on W/O

190 - Identify as per dwg & Stock Location: FP002

200 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4406-1	Plate	4 Ea (1 ea)	90-Start up Operation	5097978
D4407-041	Bar Weldment	8 Ea (2 ea)	90-Start up Operation	5096464

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4406-1	4	6	0
	D4407-041	8	16	0

Part Specifications

Specifications could not be found.

Work Order update only

H:/ENRMS/Quality Assurance/approved QA/NCBMO Bay 1